

ABSTRACT OF THE DISCLOSURE

An ornamental manufactured product of the "graduated or scalar wound" type comprises a filament of precious material spirally wound on a woven strip of precious or non-precious material. The manufactured product is constituted by portions which have different width, that is with the two borders which are not completely rectilinear but are formed by sections which have a converging and/or diverging course with respect to the longitudinal axis of the manufactured product.